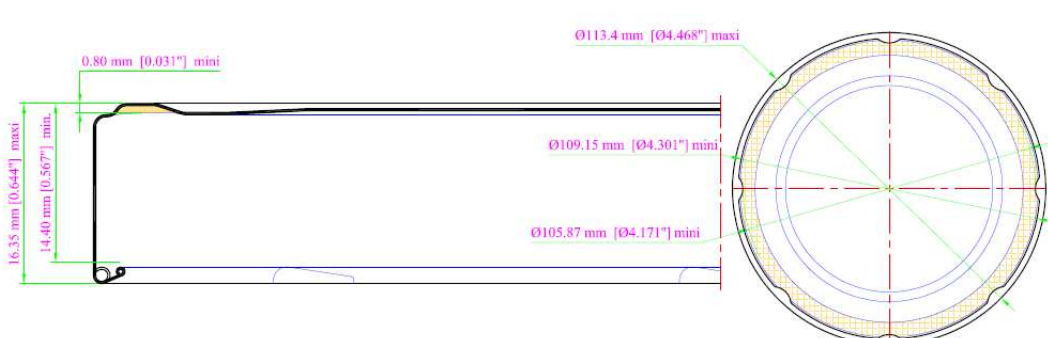


FICHE TECHNIQUE
TECHNICAL DATA
FICHA TECNICA

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DEFINITION	6-lugs cap for vacuum sealing on threaded ring with the following designation: GME 20 – 12 (GPI 2070)																		
PROFILED PANEL	Narrow– smooth wall – panel without safety button / RTS																		
SIZES	Please refer to drawing 110RTS at the bottom of the page																		
METAL	<u>Category</u> : tin steel <u>Thickness</u> : 0.20 mm <u>Tinning</u> : 2.8/2.8 g/m ² All the metal characteristics comply to the European standard EN 10202 .																		
COMPOUND	Various type of white pigmented PVC based plastisol compounds are provided depending on the post capping conditions. All our compounds are phthalate free and approved for food contact. Type 1 Regular Compound- required for general use, filling and/or pasteurizing below 100 C. Type 2 Retort Compound -required for products needing post capping treatments at temperatures above 100 C to 130 C (retort, sterilization, autoclave) Special conditions Type 3 compounds for small capacity jars with a high percentage of oil in the product. Must be reviewed with our customer technical service.																		
INTERIOR PROTECTION	<u>For non aggressive products</u> : 1 layer of white organosol lacquer <u>For aggressive products</u> : 1 layer of base coat + 1 layer of white organosol lacquer (BBF) <u>Sulfurous products</u> : same protection as that of aggressive products with a total compound lining of the cap interior (full compound)																		
PROTECTION AND EXTERIOR DECORATION	Clear varnish, gold or white + finish neutral lacquer. Customizable printing according to the customer's specification (please contact us in this latter case).																		
DECLARATION OF CONFORMANCE	We declare that all the caps we manufacture are designed for food contact. All materials used for production are compliant with the European and US legislations (FDA).																		
PACKAGING (weights are given with ± 10%)	<u>Average weight of a cap</u> : 28.16 g <u>Gross average weight of a carton</u> : 8.70 kg <u>Number of caps/carton</u> : 270 (in plastic bags) <u>Europe pallet</u> : 800 x 1 200 x 2140mm under shrink wrapping <table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th>Number of cartons / pallet</th> <th>Number of caps / pallet</th> <th>Gross average weight of one pallet</th> </tr> </thead> <tbody> <tr> <td>30</td> <td>8 100</td> <td>284 kg</td> </tr> </tbody> </table> Special packaging for North America: 45 cartons/12150 caps/918 Lbs. 48"x48" pallets.	Number of cartons / pallet	Number of caps / pallet	Gross average weight of one pallet	30	8 100	284 kg												
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STORAGE CONDITIONS AND Best Before Date	Caps cartons have to be stored in places where the temperature ranges from 5°C to 35°C without any sudden variation. The Best before Date lasts two years from the manufacturing date mentioned on the carton.																		
USE CONDITIONS	Please refer to Caps user guide of the Massilly group regarding caps and their relevant use.																		
DRAWING 110RTS	 <table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th>Min</th> <th>Max</th> </tr> </thead> <tbody> <tr> <td colspan="2">Plastisol height</td> </tr> <tr> <td>0.032</td> <td>0.061</td> </tr> <tr> <td colspan="2">plug fit</td> </tr> <tr> <td>4.171</td> <td>4.200</td> </tr> <tr> <td colspan="2">cap height</td> </tr> <tr> <td>0.608</td> <td>0.644</td> </tr> <tr> <td colspan="2">height under lugs « s »</td> </tr> <tr> <td>0.567</td> <td>0.598</td> </tr> </tbody> </table>	Min	Max	Plastisol height		0.032	0.061	plug fit		4.171	4.200	cap height		0.608	0.644	height under lugs « s »		0.567	0.598
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